Clarion (Taiwan) Manufacturing Co., Ltd.

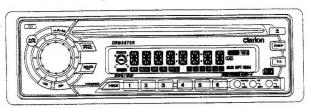
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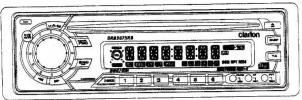
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Service Manual



(DRB3675R)



(DRB3675RB)

RDS-EON FM/MW/LW Radio CD Combination

DRB3675R

(PE-2327E-A)

Model

DRB3675RB

(PE-2327E-B)

SPECIFICATIONS

Radio section

Tuning system:

PLL synthesizer tuner

Receiving frequencies:

FM: 87.5 to 108 MHz (0.05 MHz steps) MW: 531 to 1602 kHz (9 kHz steps)

LW: 153 to 279 kHz (3 kHz steps)

CD player section

System:

Compact disc digital audio

system

Frequency response: 10 Hz to 20 kHz (±1 dB)

Signal to noise ratio: 96 dB (1 kHz) IHF-A

Dynamic Range:

95 dB (1 kHz)

Distortion:

0.01%

General

Max. power output:

45 W × 4

Power supply voltage: 14.4 V DC (10.8 V to 15.6 V

allowable), negative ground

Power consumption: Less than 15 A

 $4\Omega(4\Omega)$ to 8Ω allowable) Speaker impedance:

Auto antenna rated current:

500 mA or less

Weight:

Main unit

1.7 kg

Dimensions:

Main unit

178(W) ×50(H) ×155(D)mm

*Short-circuiting the power antenna terminal or using a power antenna with a current exceeding the rated current can damage internal circuits. Always use with the rated current.

%Specifications and design are subject to change without notice for further improvement.

NOTE

*We cannot supply PWB with component parts in principle. When a circuit on PWB has failure, please repair it by component parts base. Parts which are not mentioned in service manual are not supplied.

■ COMPONENTS

PE-2327E-A/PE-2327E-B

Main unit		1
Mounting bracket	300-7742-00	1
Escutcheon(OUT-ES)	370-9006-35	1
DCP case	335-5734-30	1
Part's bag		
Removal key	331-2497-00	2
Screw	716-0726-01	1
Spacer	345-3653-20	1
A-lead	850-6681-50	1

FEATURES

- 1.RDS-Pro Receiver with EON, CT and PTY Function
- 2.CD-Deck with 1-Bit D/A Converter and 8-Times Oversampling
- 3. Fully Detachable Control Panel with Multi-Colour LC-Display (PE-2327E-A Only)
- 4. Fully Detachable Control Panel with Blue-Colour LC-Display (PE-2327E-B Only)
- 5. High Power 4×45W Max. / 2-Channel RCA Line Level Output

■ To engineers in charge of repair or inspection of our products.

Before repair or inspection, make sure to follow the instructions so that customers and Engineers in charge of repair or inspection can avoid suffering any risk or injury.

1.Use specified parts.

The system uses parts with special safety features against fire and voltage. Use only parts with equivalent characteristics when replacing them.

The use of unspecified parts shall be regarded as remodeling for which we shall not be liable. The onus of product liability(PL) shall not be our responsibility in cases where an accident or failure is as a result of unspecified parts being used.

Place the parts and wiring back in their original positions after replacement or re-wiring.

For proper circuit construction, use of insulationtubes, bonding, gaps to PWB, etc, is involved. The wiring connection and routing to the PWB are specially planned using clamps to keep away from heated and high voltage parts. Ensure that they are placed back in their original positions after repair or inspection.

If extended damage is caused due to negligence during repair, the legal responsibility shall be with the repairing company.

3. Check for safety after repair.

Check that the screws, parts and wires are put back securely in their original position after repair. Ensure for safety reasons there is no possibility of secondary problems around the repaired spots.

If extended damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

Caution in removal and making wiring connection to the parts for the automobile.

Disconnect the battery terminal after turning the ignition key off. If wrong wiring connections are made with the battery connected, a short circuit and/or fire may occur. If extensive damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

5. Cautions regarding chips.

Do not reuse removed chips even when no abnormality is observed in their appearance. Always replace them with new ones. (The chip parts include resistors, capacitors, diodes, transistors, etc). The negative pole of tantalum capacitors is highly susceptible to heat, so use special care when replacing them and check the operation afterwards.

6. Cautions in handing flexible PWB

Before working with a soldering iron, make sure that the iron tip temperature is around 270°C. Take care not to apply the iron tip repeatedly (more than three times) to the same patterns. Also take care not to apply the tip with force.

- Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.
- 8. Cautions in checking that the optical pickup lights up. The laser is focused on the disc reflection surface through the lens of the optical pickup. When checking that the laser optical diode lights up, keep your eyes more than 30cms away from the lens. Prolonged viewing of the laser within 30cms may damage your eyesight.
- 9.Cautions in handing the optical pickup
 The laser diode of the optical pickup can be damaged by electrostatic charge caused by your clothes and body. Make sure to avoid electrostatic charges on your clothes or body, or discharge static electricity before handling the optical pickup.

9-1.Laser diode

The laser diode terminals are shorted for transportation in order to prevent electrostatic damage. After replacement, open the shorted circuit. When removing the pickup from the mechanism, short the terminals by soldering them to prevent this damage.

9-2. Actuator

The actuator has a powerful magnetic circuit. If a magnetic material is put close to it, its characteristics will change. Ensure that no foreign substances enter through the ventilation slots in the cover.

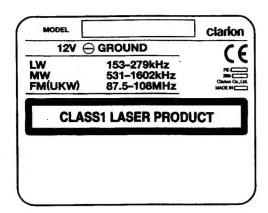
9-3. Cleaning the lens

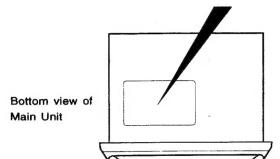
Dust on the optical lens affects performance. To clean the lens, apply a small amount of isopropolal cohol to lens paper and wipe the lens gently.



CAUTIONS

This appliance contains a laser system and is classified as a "CLASS 1 LASER PRODUST". To use this model properly, read this Owner's Manual carefully and keep this manual for your future reference. In case of any trouble with this player, please contact your nearest "AUTHORIZED service station". To prevent direct exposure to the laser beam, do not try to open the enclosure.





NOTES OF ISO CONNECTOR

1.For VW and Audi vehicles, change the position of fuse installation as shown on the diagram.(Figure 1)

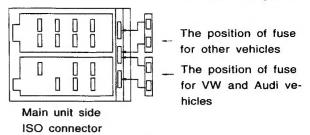
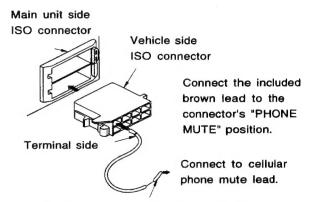


Figure 1

2.The lead include with the unit must be connected to the specified position of the vehicle's ISO connector in order to use the "triggered audio mute for cellular telephones" function.(Figure 2)



Fasten using insulating tape, etc., to prevent short-circuits at the connection.

Figure 2

■ TROUBLESHOOTING

Problem	Cause	Measure
Power does not turn on. (No sound is produced.)	Fuse is blown.	Replace with a fuse of the same amperage as the old fuse.
	Incorrect wiring.	Read the attached "Installation/Wire Connection Guide" once again and wire properly.
Compact disc cannot be loaded.	Another compact disc is already loaded.	Eject the compact disc before loading the new one.
Sound skips or is noisy.	Compact disc is dirty.	Clean the compact disc with a soft cloth.
	Compact disc is heavily scratched or warped.	Replace with a compact disc with no scrathes.
Sound is bad directly after power is turned on.	Water droplets may form on the internal lens when the car is parked in a humid place.	Let dry for about 1 hour with the power on.
Nothing happens when buttons are pressed.	The microprocessor has malfunctioned due to noise, etc.	
Display is not accurate.		Press the reset button for about 2 seconds with a thin rod. Reset button
	DCP or main unit connectors are dirty.	Wipe the dirt off with a soft cloth moistened with cleaning alcohol.

■ ERROR DISPLAYS

If an error occurs, one of the following displays is displayed. Take the measures described below to eliminate the problem.

Error Display	Cause	Measure
CD ER2	A CD is caught inside the CD deck and is not ejected.	This is a failure of CD deck's mechanism and consult your store of purchase.
CD ER3	A CD cannot be played due to scratches, etc.	Replace with a non-scrathed, non-warped disc.
CD ER6	A CD is loaded upside-down inside the CD deck and does not play.	Eject the disc then reload it properly.

If an error display other than the ones described above appears, press the reset button. If the problem persists, turn off the power and consult your store of purchase.

ADJUSTMENTS

Item	Procedure	Measuring instrument	
S-meter	 1.Input the 98.1MHz/30dB μ (400Hz-MOD 30%)signal. 2.Turn on the power switch. And press the AF button and CH6 button at the same time.(TEST MODE) 3.Adjust the reading of LCD indicator to [3000] (3.0V±0.2V)by VR1. 	SG	



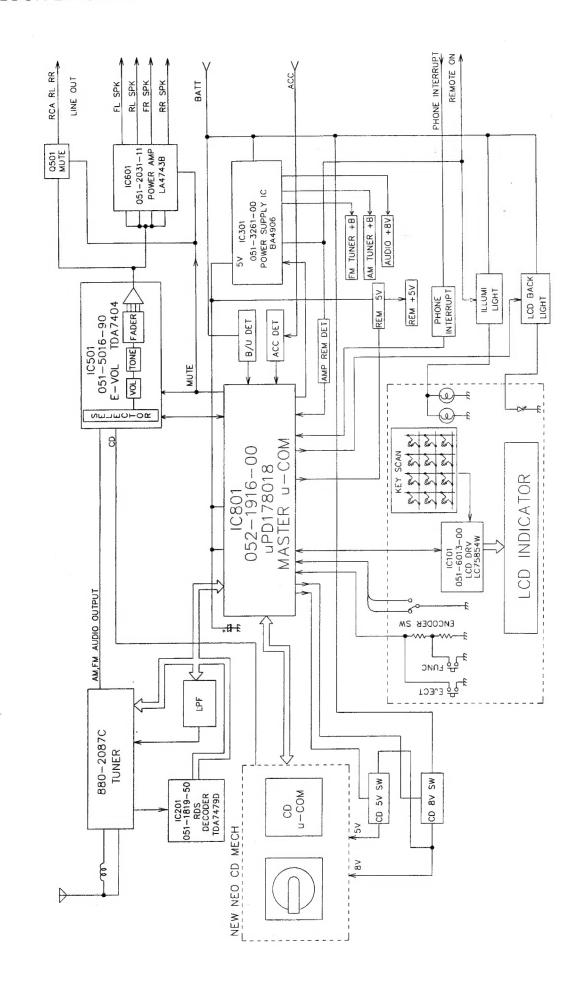


■ BLOCK DIAGRAM

(4)

(4)

43)



■ EXPLANATION OF IC:

■ μ PD178018AGC-545-3B9 052-1916-00 MASTER MICRO COMPUTER

```
1.Outward Form: 80 pins QFP
2.Terminal Description
  pin 1 : KEY_A/D
                     ; 1 : FUNC/EJECT/DCP detection terminal for A/D
  pin 2: RDS S_METER
                     : I : RDS S_METER detection terminal for A/D co-
                            nverter
  pin 3: RDS_NOISE
                     : I : RDS NOISE detection terminal for A/D conve-
                            rter
  pin 4: VOLCW
                     : 1 : Use for rolling volume
     5 : VOL CCW
                     : I : Use for rolling volume
  pin
     6 : NOISE_DISCHG
                     : O : Noise is off
 pin 7: LCD_SI
                     : I : Serial data communication line to LCD Contr-
                            ol IC
 pin 8: LCD_SO
                     : O : Serial data communication line to LCD Contr-
                            of IC
 pin 9: LCD_SCK : O : Serial data communication line to LCD Contr-
                            ol IC
 pin 10 : LCD_CE
                     : O : Serial data communication line to LCD Contr-
                            of IC
 pin 11 : C-BUS SRQ : I : "C-BUS" Serial data communication line
 pin 12 : C-BUS_Si : I : "C-BUS" Serial data communication line
 pin 13 : C-BUS_SO : O : "C-BUS" Serial data communication line
 pin 14 : C-BUS_SCK : O : "C-BUS" Serial data communication line
 pin 15 : NC
                     : O : NC
 pin 16 : SYS_MUTE : O : Output mute. While it is "LOW", mute is "ON"
 pin 17 : REM +5 : O : REM 5V power supply control terminal
 pin 18 : STAND BY : O : Power supply IC control terminal
 pin 19 : E_VOL CLK : O : E_VOL use
 pin 20 : E_VOL DATA
                      : O : E_VOL use
 pin 21 : GND
                      : - : GND
                      - : VDD
 pin 22 : VDD
 pin 23 : MODE1 FM/AM
                     : O : While "H!"=FM and "LO"=AM, power supply is
                            "ON"
 pin 24 : MODE2 ANT
                     : O : While "HI"=ANT, power supply is "ON"
 pin 25 : MUTE SPEED
                     : O : During RDS follow-up motion, mute speed at
                            "LO"; usually it is at "HI"
 pin 26 : IF_REQ
                     : O : During seeking, it is at "HI"; while detecting
                            RDS SD, it is at "LO"
 pin 27 : ST
                     : O : Usually input "ST" lights at "LO"; always at "HI"
                            during seeking
 pin 28 : AM IF CNT
                          : AM IF counter
 pin 29 : FM IF CNT
                          : FM IF counter
 pin 30 : VDD
                          : VDD
                     : I : FM VCO input terminal
 pin 31: FM OSC
 pin 32 : AM OSC
                     : 1
                          : AM VCO input terminal
 pin 33 : GND
                          : GND
                     : O : AMFM PLL VT
 pin 34 : AM/FM FO
pin 35 : AM/FM EO
                     : O : AMFM PLL VT
pin 36 : GND
                          : GND
pin 37 : NC
                         : GND
pin 38: NC
                     : 1 : GND
pin 39 : SD/ST_IND : I : While AM/FM SD IN/FM ST is "0", "ST" lights
pin 40 : RDS MUTE : O : During RDS follow-up motion, mute is at "HI";
                           usually it is at "LO"
pin 41 : AM_DX/LO : O : AM DX/LO output terminal, LOCAL is at "HI"
pin 42 : AMP REM_DET
                     : I : While protecting circuit motion, it is at "HI"
pin 43 : SLAVE ON : I : White SLAVE ON, it is at "Lo"
pin 44 : B/L + B : O : 8V power supply control for LCD
pin 45 : NC
                     : 0 : NC
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pin 46 : FM_DX/LO : O : FM DX/LO output terminal, LOCAL is at "HI"

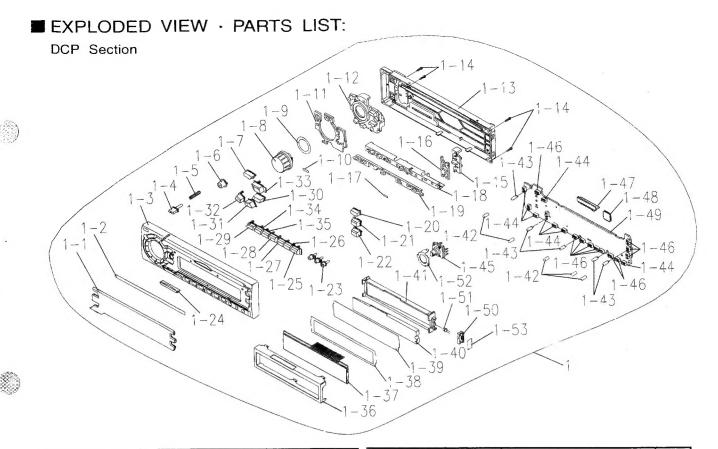
		: CD power supply control terminal + 8V : CD power supply control terminal + 5V
pin 49 : PHONE AUE		. CD power supply control terminal + 5V
pin 50 : NC	: 1	: Connected to GND
pin 51 : CW		Mechanical photo snesor input terminal. Terminal to detect the disc position in loading status, chucking status and other machine status.
pin 52 : CCW	: 0	With disc, "H" is input. Without disc, "L" is input. Mechanical photo snesor input terminal. Terminal to detect the disc position in loading status, chucking status and other machine status.
pin 53 : TR_C	: 1	With disc, "H" is input. Without disc, "L" is input. Mechanical photo snesor input terminal. Terminal to detect the disc position in loading status, chucking status and other machine status.
pin 54 : TR_B	: 1	With disc, "H" is input. Without disc, "L" is input. Mechanical photo snesor input terminal. Terminal to detect the disc position in loading status, chucking status and other machine status. With disc, "H" is input. Without disc, "L" is input.
pin 55 : TR_A	: 1	: Mechanical photo snesor input terminal. Terminal to detect the disc position in loading status, chucking status and other machine s- tatus.
pin 56 : CHU_SW	: 1	With disc, "H" is input. Without disc, "L" is input. Mechanical photo snesor input terminal. Terminal to detect the disc position in loading status, chucking status and other machine status.
-1- 57 - 110		With disc, "H" is input. Without disc, "L" is input.
pin 57 : NC nin 58 : CD RESET	: 1	: NC : CD MECH connects to RESET
		: CD MECH chip enable
		: CD MECH data bus clock
pin 61 : BUS_3		: CD MECH data bus
pin 62 : BUS_2		: CD MECH data bus
pin 63 : BUS_1	: I/O	: CD MECH data bus
	. 1/0	
pin 64 : BUS_0		: CD MECH data bus
pin 65 : L/M	: O	: CD MECH data bus : LW="HI", MW="LO"
pin 65 : L/M	: O : I	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal
pin 65 : L/M pin 66 : RDS_DATA	: 0 : ! : 1	: CD MECH data bus : LW="HI", MW="LO"
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN	: 0 : 1 : 1 : 1	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : BU detecting terminal : ACC detecting terminal
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN pin 70 : REMOCON	:0::1::1::1	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : RCC detecting terminal : RCC detecting terminal
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN pin 70 : REMOCON pin 71 : KEY_INT	: 0 : 1 : 1 : 1 : 1	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : Remote control : To 1 pin
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN pin 70 : REMOCON pin 71 : KEY_INT pin 72 : SBSY pin 73 : PHONE_INT	:0:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : Remote control : To 1 pin : Connected to CD MECH : Phone interrupted
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN pin 70 : REMOCON pin 71 : KEY_INT pin 72 : SBSY pin 73 : PHONE_INT pin 74 : CPU REG	:0:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:1:	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : Remote control : To 1 pin : Connected to CD MECH : Phone interrupted : 0.047 µ F to GND
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : BV_DET pin 69 : ACC_JN pin 70 : REMOCON pin 71 : KEY_INT pin 72 : SBSY pin 73 : PHONE_INT pin 74 : CPU REG pin 75 : GND	:0::1::1::1::1::1::1::1::1::1::1::1::1::	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : Remote control : To 1 pin : Connected to CD MECH : Phone interrupted : 0.047 μ F to GND : GND
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN pin 70 : REMOCON pin 71 : KEY_INT pin 72 : SBSY pin 73 : PHONE_INT pin 74 : CPU REG pin 75 : GND pin 76 : XOUT	:0::1::1::1::1::1::1::1::1::1::1::1::1::	: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : Remote control : To 1 pin : Connected to CD MECH : Phone interrupted : 0.047 μ F to GND : GND : X-TAL 4.5MHz
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN pin 70 : REMOCON pin 71 : KEY_INT pin 72 : SBSY pin 73 : PHONE_INT pin 74 : CPU REG pin 75 : GND pin 76 : XOUT pin 77 : XIN		: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : Remote control : To 1 pin : Connected to CD MECH : Phone interrupted : 0.047 µ F to GND : GND : X-TAL 4.5MHz : X-TAL 4.5MHz
pin 65 : L/M pin 66 : RDS_DATA pin 67 : RDS_CLK pin 68 : B/U_DET pin 69 : ACC_JN pin 70 : REMOCON pin 71 : KEY_INT pin 72 : SBSY pin 73 : PHONE_INT pin 74 : CPU REG pin 75 : GND pin 76 : XOUT		: CD MECH data bus : LW="HI", MW="LO" : RDS data input terminal : RDS clock input terminal : B/U detecting terminal : ACC detecting terminal : Remote control : To 1 pin : Connected to CD MECH : Phone interrupted : 0.047 µ F to GND : GND : X-TAL 4.5MHz : X-TAL 4.5MHz

CD MECH: LOADING MOTOR CONTROL

nin 47 + CD 9V DEM + O + CD nov

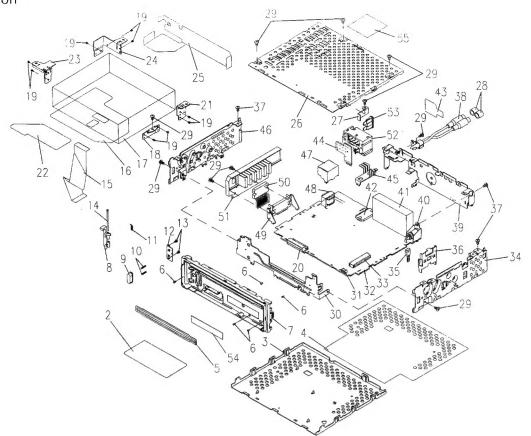
PIN No	NAME	LOADING	EJECT	BREAK	STOP
51	MCW	н	L	Н	L
52	MCCW	L	Н	н	L





NO.	PARTS NO.	DESCRIPTION	Q'TY
1	DCP-182-700	DCP ASSY(PE-2327E-A)	1
	DCP-188-700	DCP ASSY(PE-2327E-B)	1
1-1	373-0916-06	DIAL-CVR(PE-2327E-A)	1
	373-0916-08	DIAL-CVR(PE-2327E-B)	1
1-2	347-6205-00	DOUBLE FACE	1
1-3	370-5856-03	ESCUTCHEON	1
1-4	382-5665-00	BUTTON	1
1-5	750-6699-00	SPRING	1
1-6	382-5651-00	BUTTON	1
1-7	382-5652-00	BUTTON	1
1-8	380-5467-01	KNOB	1
1-9	347-6206-00	SHADE	1
1-10	347-6193-00	SHADE	1
1-11	345-8406-00	SPONGE	1
1-12	335-6206-00	ILLUMI PART	1
1-13	335-6199-02	REAR-CVR	1
1-14	716-1721-00	P-TIGHT-SCREW	4
1-15	335-6204-00	ILLUMI PART	1
1-16	345-8404-00	SPONGE	1
1-17	347-6192-00	SHADE	1
1-18	335-6205-00	ILLUMI PART	1
1-19	345-8405-00	SPONGE	1
1-20	382-5662-00	BUTTON	1
1-21	382-5661-00	BUTTON	1
1-22	382-5660-01	BUTTON	. 1
1-23	382-5663-00	BUTTON	1
1-24	335-5921-00	ILLUMI PLATE	1
1-25	382-5659-00	BUTTON	1
1-26	382-5658-00	BUTTON	1
1-27	382-5657-00	BUTTON	1

NO.	PARTS NO.	DESCRIPTION	Q'TY
1-28	382-5656-00	BUTTON	1
1-29	382-5653-00	BUTTON	1
1-30	382-5648-00	BUTTON	1
1-31	382-5649-00	BUTTON	1
1-32	382-5650-00	BUTTON	1
1-33	382-5647-00	BUTTON	1
1-34	382-5654-00	BUTTON	1
1-35	382-5655-00	BUTTON	1
1-36	331-2808-00	LCD-CVR	1
1-37	379-1174-41	INDICATOR(PE-2327E-A)	1
	379-1182-40	INDICATOR(PE-2327E-B)	1
1-38	347-6167-00	SHADE	1
1-39	347-6166-00	FILM	1
1-40	335-6212-00	LCD ILLUMI	1
1-41	335-6208-00	LCD HOLDER	1
1-42	345-4441-37	LAMP CAP(PE-2327E-A)	5
	345-4441-86	LAMP CAP(PE-2327E-B)	5
1-43	017-0444-00	PILOTLAMP	5
1-44	013-6305-50	TACT SWITCH	8
1-45	016-9900-66	VR W/SHAFT	1
1-46	013-6001-50	SWITCH	11
1-47	076-0615-00	PLUG	1
1-48	051-6013-00	IC	1
1-49	039-1614-00	PWB	1
		(WITHOUT COMPONENT)	
1-50	335-6216-00	LED HOLDER	1
1-51	001-7046-00	DIODE(PE-2327E-A)	1
	001-7030-00	DIODE(PE-2327E-B)	1
1-52	331-2814-00	JOG-SW HOLDER	1
1-53	347-6191-00	SHADE	1



NO.	PARTS NO.	DESCRIPTION	Q'TY
2	286-9338-00	SETPLATE(PE-2327E-A)	1
	286-9394-00	SETPLATE(PE-2327E-B)	1
3	304-0460-00	LOWER-CVR	1
4	347-5918-00	INSULATOR	1
5	346-0097-00	LEATHER SHEET	1
6	780-2004-01	SCREW	5
7	370-5791-03	INNER-ES	1
8	335-5915-01	ноок	1
9	382-4078-00	BUTTON	1
10	750-3173-00	SPRING	2
11	750-3219-00	SPRING	1
12	331-2594-00	HOOK PLATE	1
13	716-0778-00	WAVE SCREW	2
14	341-1627-00	SHAFT	1
15	816-2391-00	FLAT CABLE	1
16	347-5916-02	INSULATOR	1
17	929-0092-80	CD-MECH-MODULE	1
18	331-2492-00	CD-SUB-BRKT	1
19	716-0717-10	STEEL SCREW	9
20	074-1217-00	OUTLET SOCKET	1
21	331-2494-00	CD-SUB-BRKT	1
22	347-5416-00	INSULATOR	1
23	331-2491-00	CD-SUB-BRKT	1
24	331-2493-00	CD-SUB-BRKT	1
25	347-6201-00	INSULATOR	1
26	303-0472-00	UPPER-CVR	1
27	331-2744-00	STOPPER	1
28	345-3799-20	RUBBER PART	2
29	731-3006-80	TAPTIGHT	10

30 309-0721-01 FRONT PLATE 1 31 013-6100-00 SWITCH 1 32 039-1625-01 PWB (WITHOUT COMPONENT) 33 074-0986-26 OUTLET SOCKET 1 34 305-0275-00 SIDE-CVR 1 35 103-2012-00 TRANSISTOR 1 36 313-1651-20 HEAT SINK 1 37 714-3006-81 MACHINE SCREW 3 38 855-5426-52 RCA PIN CORD 1 39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0083-00 STICKER 1	NO.	PARTS NO.	DESCRIPTION	Q'TY
32 039-1625-01 PWB (WITHOUT COMPONENT) 33 074-0986-26 OUTLET SOCKET 1 34 305-0275-00 SIDE-CVR 1 35 103-2012-00 TRANSISTOR 1 36 313-1651-20 HEAT SINK 1 37 714-3006-81 MACHINE SCREW 3 38 855-5426-52 RCA PIN CORD 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-906-50 CHOKE 1 49 331-255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	30	309-0721-01	FRONT PLATE	1
(WITHOUT COMPONENT) 33	31	013-6100-00	SWITCH	1
33 074-0986-26 OUTLET SOCKET 1 34 305-0275-00 SIDE-CVR 1 35 103-2012-00 TRANSISTOR 1 36 313-1651-20 HEAT SINK 1 37 714-3006-81 MACHINE SCREW 3 38 855-5426-52 RCA PIN CORD 1 39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	32	039-1625-01	PWB	1
34 305-0275-00 SIDE-CVR 1 35 103-2012-00 TRANSISTOR 1 36 313-1651-20 HEAT SINK 1 37 714-3006-81 MACHINE SCREW 3 38 855-5426-52 RCA PIN CORD 1 39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB 1 (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1			(WITHOUT COMPONENT)	
35 103-2012-00 TRANSISTOR 1 36 313-1651-20 HEAT SINK 1 37 714-3006-81 MACHINE SCREW 3 38 855-5426-52 RCA PIN CORD 1 39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB 1 (WITHOUT COMPONENT) 1 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE <td>33</td> <td>074-0986-26</td> <td>OUTLET SOCKET</td> <td>1</td>	33	074-0986-26	OUTLET SOCKET	1
36 313-1651-20 HEAT SINK 1 37 714-3006-81 MACHINE SCREW 3 38 855-5426-52 RCA PIN CORD 1 39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB 1 (WITHOUT COMPONENT) 1 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER	34	305-0275-00	SIDE-CVR	1
37 714-3006-81 MACHINE SCREW 3 38 855-5426-52 RCA PIN CORD 1 39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	35	103-2012-00	TRANSISTOR	1
38 855-5426-52 RCA PIN CORD 1 39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB 1 (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	36	313-1651-20	HEAT SINK	1
39 307-0627-10 REAR-CVR 1 40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	37	714-3006-81	MACHINE SCREW	3
40 092-9000-41 ANT RECEPT 1 41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	38	855-5426-52	RCA PIN CORD	1
41 880-2087C TUNER 1 42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB 1 (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	39	307-0627-10	REAR-CVR	1
42 051-3261-00 IC 1 43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1	40	092-9000-41	ANT RECEPT	1
43 347-3701-00 FILM 1 44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	41	880-2087C	TUNER	1
44 039-1400-30 PWB (WITHOUT COMPONENT) 45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	42	051-3261-00	IC	1
(WITHOUT COMPONENT) 45	43	347-3701-00	FILM	1
45 313-1772-00 HEAT SINK 1 46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	44	039-1400-30	PWB	1
46 305-0274-00 SIDE-CVR 1 47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1			(WITHOUT COMPONENT)	
47 331-2820-00 SHIELD CASE 1 48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	45	313-1772-00	HEAT SINK	1
48 009-9006-50 CHOKE 1 49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	46	305-0274-00	SIDE-CVR	1
49 331-2255-20 IC HOLDER 1 50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	47	331-2820-00	SHIELD CASE	1
50 051-2031-11 IC 1 51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	48	009-9006-50	CHOKE	1
51 313-1744-20 HEAT SINK 1 52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	49	331-2255-20	IC HOLDER	1
52 074-1115-00 OUTLET SOCKET 1 53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	50	051-2031-11	IC	1
53 060-0057-57 AUTO-FUSE 1 54 291-0067-00 STICKER 1	51	313-1744-20	HEAT SINK	1
54 291-0067-00 STICKER 1	52	074-1115-00	OUTLET SOCKET	1
OT ZOTOGOT GO OTTOTICAL	53	060-0057-57	AUTO-FUSE	1
55 291-0083-00 STICKER 1	54	291-0067-00	STICKER	1
	55	291-0083-00	STICKER	1

■ ELECTRICAL PARTS LIST

Main PWB section (B2)

<u> </u>			DESCRIPTION 1	<u> </u>	T N1 -	DADT	DESCRIPTION	05	- 14 -	DADT M	DECODIDATION
			DESCRIPTION				DESCRIPTION	_			DESCRIPTION 16V 10
		051-1819-50		D		001-0466-01		I .		182-1063-33	
		051-0350-55		D		001-0466-01		C		176-8201-00	
1		051-3261-00		D		001-0466-01				176-4701-00	
1		051-5016-90		D		001-0466-01		C		178-3312-78	*
		051-2031-11		D		001-0466-01		C		183-2253-62	
10	801	052-1916-00	μ PD178018	D		001-0466-01		C			10V 100 μ F
C		108-0669-00		D		001-0466-01		C		178-5612-78	
C		102-2712-51		D		001-0466-01		C			25V 0.47 μ F
C		102-2712-51		D		001-0516-00		С		178-8212-78	
C		102-2712-51		D		001-0330-00	İ	C		178-6812-78	
C		125-2004-02		D		001-0330-00		С			25V 0.022 μ F
C		103-1306-00		L		010-4007-00		C		176-1007-00	
C	201	125-2004-02	RN1402	L		010-2230-14		C			25V 0.022 μ F
C		125-0002-02		L		010-2230-31		C			25V 0.01 μ F
C	203	125-2004-02	RN1402	L	104	010-2230-38	220 μ H	C	214	178-4742-78	25V 0.47 μ F
Q	301	102-2712-51	2SC2712GL	L		010-2230-38	1	C	215	178-4742-78	25V 0.47 μ F
Q	303	125-2004-02	RN1402	L		010-2230-38		С			50V 0.01 μ F
Q	304	102-2712-51	2SC2712GL	L		009-9006-50	1	C	303	172-3341-10	50V 0.33 μ F
Q	305	101-1237-00	2SB1237	L	701	010-2230-26	22 μ H	C	305	182-1063-33	16V 10 μ F
Q	306	125-0002-02	RN2402	L	801	010-2230-38	220 μ H	C	306	178-1022-78	50V 1000PF
Q	307	125-0002-02	RN2402	X	201	061-3013-00	4.332MHz	C	310	183-1063-32	16V 10 μ F
Q	308	101-1243-00	2SB1243	X	801	061-1064-00	4.5MHz	C		1	25V 0.1 μ F
Q	309	125-2004-02	RN1402	C	101	176-1801-00	50V 18PF	С	401	183-1073-22	10V 100 μ F
Q	310	103-1858-00	2SD1858	C	102	176-1007-00	50V 10PF	C	402	183-1063-52	35V 10 μ F
Q	401	103-1858-00	2SD1858	C	103	178-1032-78	25V 0.01 μ F	C	403	183-1073-22	10∨ 100 µ F
Q	402	125-0002-02	RN2402	C	104	178-1032-78	25V 0.01 μ F	C	404	182-1063-53	35∨ 10 µ F
Q	403	125-2004-06	RN1406	C	105	178-1022-78	50V 1000PF	C	450	178-1032-78	25V 0.01 μ F
Q	404	125-2004-06	RN1406	С	106	183-1073-22	10V 100 μ F	C	451	178-1032-78	25V 0.01 μ F
Q	405	101-1243-00	2SB1243	С			25V 0.15 μ F	C			25V 0.1 μ F
Q	406	103-2012-00	2SD2012	С			10V 100 μ F	C			25V 0.1 μ F
Q	407	103-1858-00	2SD1858	C			25V 0.01 μ F	C		183-1053-62	
Q	408	125-2004-02	RN1402	C			50V 6800PF	С		183-1053-62	
Q	501	125-4001-00	XN1504	C	111	183-1073-22	10V 100 μ F	1		182-4763-33	i de la companya de l
Q	601	125-0002-01	RN2401	C		176-1011-00				183-1063-52	
Q	702	100-1162-00	2SA1162	C	113	176-1011-00	50V 100PF	1		183-1063-52	
Q	703	125-2004-02	RN1402	C			25V 0.047 μ F	1		182-1063-53	
Q	901	100-1162-00	2SA1162	С		176-1011-00		С			25V 0.01 μ F
D	201	001-0330-00	1SS119	C		178-3312-78		С			50V 1000PF
D	202	001-0330-00	1SS119	С	117	178-1022-78	50V 1000PF	C			50V 1000PF
D	301	001-0376-41	MTZ7.5JB	C		182-1053-63		C	1	178-4712-78	
D	302	001-0376-26	MTZ4.7JB	С			50V 4.7 μ F	C	1	178-4712-78	
D	303	001-0466-01	S5688G	С	1		25V 0.012 μ F	C	601	172-2231-10	50V 0.022 μ F
D	304	001-0466-01	S5688G	С	121	178-4742-78	25V 0.47 μ F	C			16V 2200 μ F
D	305	001-0330-00	1SS119	С	122	178-3332-78	25V 0.033 μ F	С	603	183-3353-62	50V 3.3 μ F
D		001-0330-00		С	123	178-5622-78	50V 5600PF	С	604	183-2263-32	16V 22 μ F
D	310	001-0376-47	MTZ9.1JB	С	124	178-2232-78	25V 0.022 μ F	С	605	183-4763-32	16V 47 μ F
D	395	001-0330-00	1SS119	С	125	178-2232-78	25V 0.022 μ F	С	606	182-4746-63	50V 0.47 μ F
D	396	001-0466-01	S5688G	С	126	042-9002-01	50V 3.3 μ F(LN)	С	607	182-4746-63	50V 0.47 μ F
D	401	001-0376-32	MTZ5.6JB	С	127	178-1032-78	25V 0.01 μ F	С	608	182-4746-62	50V 0.47 μ F
D	402	001-0376-47	MTZ9.1JB	С			50V 0.47 μ H	С	609	182-4746-63	50V 0.47 μ F
D	403	001-0516-00	MA111	С	129	176-1011-00	50V 100PF	ı			50V 0.1 μ F
D	601	001-0592-00	RM4Z	С	130	183-1073-22	10V 100 μ F	С	612	172-1041-10	50V 0.1 μ F
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REF No	. PART No.	DESCRIPTION	REI	F No.	PART No.	DESCRIPTION	RE	No.	PART No.	DESCRIPTION
C 613	172-1041-10	50V 0.1 μ F	R	302	117-2231-10	1/10W 22K Ω	R	524	111-1031-91	1/4WSS 10K Ω
C 614	172-1041-10	50V 0.1 μ F	R	303	117-2231-10	1/10W 22K Ω	R	602	117-1031-10	1/10W 10K Ω
C 801	176-2201-00	50V 22PF	R	304	111-2231-91	1/4WSS 22K Ω	R	604	117-1231-10	1/10W 12K Ω
C 802	176-2201-00	50V 22PF	R	305	117-2231-10	1/10W 22K Ω	R	605	116-4721-10	1/8W 4.7K Ω
C 803	178-4732-78	25V 0.047 μ F	R	306	117-4721-10	1/10W 4.7K Ω	R	606	111-4721-91	1/4WSS 4.7K Ω
C 804	178-4732-78	25V 0.047 μ F	R	307	117-4721-10	1/10W 4.7K Ω	R	607	111-4721-91	1/4WSS 4.7K Ω
C 805	178-1032-78	25V 0.01 μ F	R	308	111-3321-91	1/4WSS 3.3K Ω	R	608	116-4721-10	1/8W 4.7K Ω
C 806	182-4763-33	16V 47 μ F	R	309	117-1031-10	1/10W 10K Ω	R	609	117-4721-10	1/10W 4.7K Ω
C 807	183-1073-22	10V 100 μ F	R	310	111-5611-81	1/2WS 560 Ω	R	701	117-4721-10	1/10W 4.7K Ω
C 808	178-1032-78	25V 0.01 μ F	R	311	117-1031-10	1/10W 10K Ω	R	702	117-4721-10	1/10W 4.7K Ω
C 809	172-1031-10	50V 0.01 μ F	R	312	117-1031-10	1/10W 10K Ω	R	711	117-4731-10	1/10W 47K Ω
	1	25V 0.047 μ F	R	313	117-4721-10	1/10W 4.7K Ω	R	714	117-1031-10	1/10W 10K Ω
C 811	178-1032-78	25V 0.01 μ F	R	314	111-4711-81	1/2WS 470 Ω	R	715	117-2231-10	1/10W 22K Ω
R 101	117-1021-10	1/10W 1K Ω	R	402	117-1041-10	1/10W 100K Ω	R	803	117-1031-10	1/10W 10K Ω
R 102	117-2731-10	1/10W 27K Ω	R	403	117-4731-10	1/10W 47K Ω	R	810	117-2231-10	1/10W 22K Ω
R 103	117-1011-10	1/10W 100 Ω	R	404	111-1041-91	1/4WSS 100K Ω	R	812	117-2221-10	1/10W 2.2K Ω
R 104	117-4721-10	1/10W 4.7K Ω	R	405	117-1041-10	1/10W 100K Ω	R	813	117-2221-10	1/10W 2.2K Ω
R 105	117-2221-10	1/10W 2.2K Ω	R	406	111-4711-91	1/4WSS 470 Ω	R	818	111-4731-91	1/4WSS 47K Ω
R 106	117-1021-10	1/10W 1K Ω	R	407	111-2291-91	1/4WSS 2.2 Ω	R	819	117-1041-10	1/10W 100K Ω
R 107	117-3311-10	1/10W 330 Ω	R	408	111-2291-91	1/4WSS 2.2 Ω	R	820	117-1041-10	1/10W 100K Ω
R 108	117-6821-10	1/10W 6.8K Ω	R	409	111-2211-91	1/4WSS 220 Ω	R	823	117-1031-10	1/10W 10K Ω
R 109	117-1021-10	1/10W 1K Ω	R	410	111-2211-91	1/4WSS 220 Ω	R	824	117-1031-10	1/10W 10K Ω
R 110	117-5631-10	1/10W 56K Ω	R	411	111-1221-91	1/4WSS 1.2K Ω	R	830	117-1031-10	1/10W 10K Ω
R 111	117-5631-10	1/10W 56K Ω	R	412	117- 4 731-10	1/10W 47K Ω	1	831	117-4731-10	1/10W 47K Ω
R 112	116-3311-10	1/8W 100 Ω	R	413	117-1041-10	1/10W 100K Ω	1			1/10W 47K Ω
R 113	117-6821-10	1/10W 6.8K Ω	R			1/10W 4.7K Ω			ļ	1/10W 10K Ω
R 114	117-1021-10	1/10W 1K Ω	R		1	1/10W 4.7K Ω	R			1/10W 4.7K Ω
R 115	117-2221-10	1/10W 2.2K Ω	R			1/10W 1K Ω	1			1/10W 47K Ω
R 116	117-1021-10	1/10W 1K Ω	R		1	1/10W 1K Ω	1		060-0122-20	
R 201	117-2221-10	1/10W 2.2K Ω	R			1/10W 10K Ω	1		012-4738-13	
R 202	117-3321-10	1/10W 3.3K Ω	R			1/10W 10K Ω	1			OUTLET SOCKET
R 203	117-3331-10	1/10W 33K Ω	R			1/10W 330 Ω				OUTLET SOCKET
R 204	117-1031-10	1/10W 10K Ω	R	-		1/10W 330 Ω			i	OUTLET SOC KET
R 205	117-1231-10	1/10W 12K Ω	R			1/4WSS 4.7K Ω				SWITCH(RES ET)
R 206	117-1041-10	1/10W 100K Ω				1/4WSS 4.7K Ω	FU	SE	060-0057-57	15A
		1/10W 220 Ω	1			1/4WSS 4.7K Ω			1	
R 301	117-4731-10	1/10W 47K Ω	R	518	111-4721-91	1/4WSS 4.7K Ω				



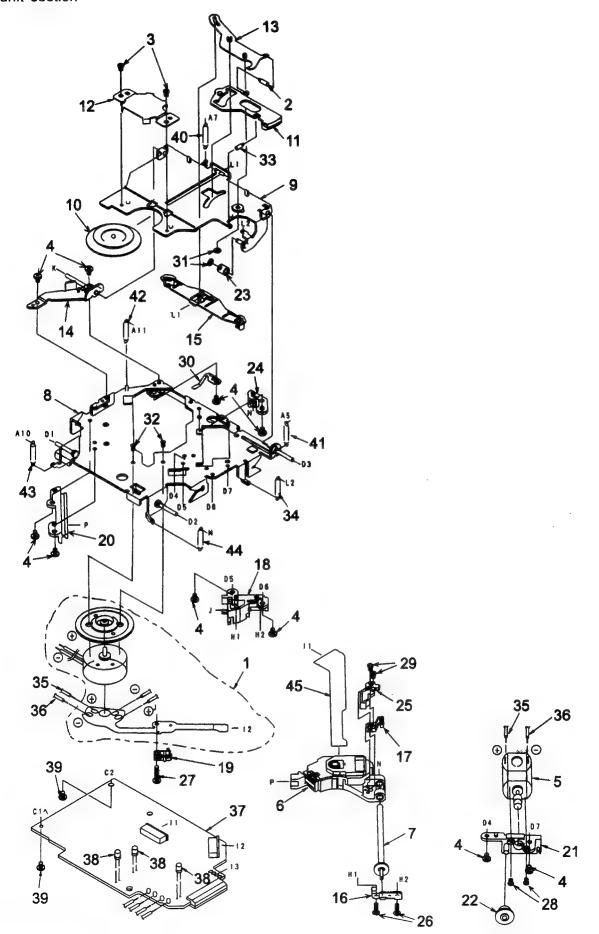
Switch PWB section (B1)

RE	F No.	PART No.	DESCRIPTION	REF	No.	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION
IC	101	051-6013-00	LC75854W	R	108	117-1241-10	1/10W 120K Ω	s	106	013-6001-50	SKQCAB
Q	101	100-1162-00	2SA1162	R	109	117-1011-10	1/10W 100 Ω	s	107	013-6305-00	SKQMAH
D	101	001-0529-29	MA8051M	R	110	117-1011-10	1/10W 100 Q	s	108	013-6001-50	SKQCAB
D	102	001-0529-14	MA8030L	R	112	032-0092-80	1/10W 300 Q 1%	s	109	013-6001-50	SKQCAB
D	103	001-0529-41	MA8075M	R	113	032-0092-80	1/10W 300 Ω 1%	s	110	013-6001-50	SKQCAB
D	104	001-7046-00	NSPW310BS	R	114	117-1021-10	1/10W 1K Ω	s	111	013-6305-00	SKQMAH
C	101	178-4732-78	25V 0.047	CN	101	076-0615-00	PLUG	s	112	013-6001-50	SKQCAB
C	102	178-4732-78	25V 0.047	PL	101	017-0444-00	14V 50mA	s	113	013-6305-00	SKQMAH
C	103	178-1022-78	50V 1000P	PL	102	017-0444-00	14V 50mA	s	114	013-6001-50	SKQCAB
C	104	042-0416-51	6.3V 10 μ F(TAN)	PL	103	017-0444-00	14V 50mA	s	115	013-6001-50	SKQCAB
R	101	117-2221-10	1/10W 2.2K Ω	PL	104	017-0444-00	14V 50mA	s	116	013-6305-00	SKQMAH
R	102	117-2221-10	1/10W 2.2K Ω	PL	105	017-0444-00	14V 50mA	s	117	013-6305-00	SKQMAH
R	103	117-2221-10	1/10W 2.2K Ω	S	101	013-6001-50	SKQCAB	s	118	016-9900-66	SIM-026MT
R	104	117-4731-10	1/10W 47K Ω	S	102	013-6305-00	SKQMAH	s	119	013-6001-50	SKQCAB
R	105	117-1031-10	1/10W 10K Ω	S	103	013-6305-00	SKQMAH	s	120	013-6305-00	SKQMAH
R	106	117-3311-10	1/10W 330 Ω	s	104	013-6001-50	SKQCAB				
R	107	117-3921-10	1/10W 3.9K Ω	s	105	013-6001-50	SKQCAB			A-A-A-Pi-View	
1		I		1		I		1		i	

■ EXPLODED VIEW:

CD mechanism section 929-0092-80(BB-CD)

Drive unit section



PARTS LIST:

CD mechanism section 929-0092-80(BB-CD)

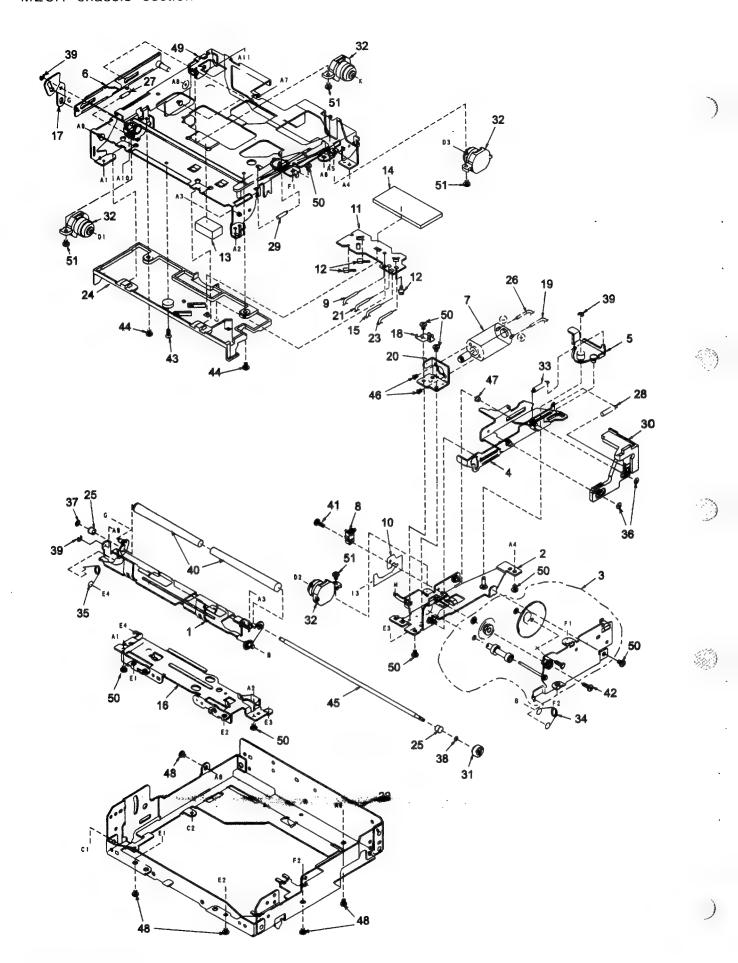
Note) Several different parts of the same reference number are alternative parts.

One of those parts is used in the set.

Drive unit section

NO.	PARTS NO.	DESCRIPTION	QTY
1	SMA-151-100	MOTOR ASSY (SPINDLE)	1
2	750-3098-00	L-LINK SPRING	1
3	716-1468-00	SCREW (M2×2.5)	2
4	716-2003-81	SCREW (M2×3)	10
5	SMA-146-100	MOTOR ASSY (SLED)	1
6	969-0008-00	PICK UP UNIT	1
7	HBS-432-100	LS-GEAR ASSY	1
8	966-0447-05	DR-PLATE-ASSY	1
9	966-0449-22	CLAMP-LINK-ASSY	1
10	621-0205-02	CLAMPER RING	1
11	621-0251-03	LOCK LINK	1
12	620-0198-03	CLAMPER PLATE	1
13	966-0314-01	STOP LINK-ASSY	1
14	966-0448-21	SIDE PLATE-ASSY	1
15	621-0252-03	DISC STOPPER	1
16	620-0491-03	SPRING PLATE	1
17	966-0454-00	SCREW H-RACK-ASSY	1
18	621-0358-02	LS-HOLDER-F	1
19	013-7100-00	SWITCH (LIMIT)	1
20	621-0357-03	PICK UP GUIDE	1
21	621-0253-02	MOTOR HOLDER	1
22	621-0255-02	SECOND GEAR	1
23	622-1073-02	CLAMPER ROLLER	1
24	621-0359-02	LS-HOLDER-R	1

NO.	PARTS NO.	DESCRIPTION	å T
25	621-0375-00	SH-BASE	1
26	716-0675-00	SCREW (M2×5,5)	2
27	716-1555-00	WAVE SCREW (ϕ 2×8)	1
28	732-2004-11	SEMS SCREW (M2×4)	2
29	739-1735-17	PRECISION SCREW	2
		(M1.7×3.5)	
30	620-0690-01	RATTLE PLATE	1
31	746-0761-00	WASHER	2
32	716-1733-00	SCREW (M1.7×2.3)	2
33	750-3099-00	ES-SPRING	1
34	750-3097-03	CLAMPER SPRING	1
35	816-2373-00	LEAD WIRE (WHT)	1
36	816-2372-00	LEAD WIRE (BLU)	1
37	039-1576-00	CD PWB	1
		(WITHOUT COMPONENT)	!
38	001-0563-00	LED	3
39	716-1670-00	SCREW (M2×4)	2
40	750-3202-00	CENTER SPRING-B	1
41	750-3096-01	DR-SPRING R	1
42	750-3164-00	DR-SPRING LR	1
43	750-3188-00	DR-SPRING F-B	1
44	750-3201-00	DR-SPRING F-R	1
45	039-1587-00	FPC	1
		(WITHOUT COMPONENT)	



MECH chassis section

NO.	PARTS NO.	DESCRIPTION	QTY		NO.	PARTS NO.	DESCRIPTION	QTY
		L-DISC-G-ASSY	1	-	26	800-4904-60	VINYL-COAT-WIRE (BLK)	1
1			1		27	750-3189-00	SIDE-L-SPRING	1
2		SHIFT-P-CH-ASSY	-	\vdash	28		L-LINK SPRING	1
3		GEAR PLATE ASSY		\vdash	29		S-ARM SPRING	1
4		SHIFT-PLATE-ASSY	1	-		621-0248-07		1
5	000 0000 01	DRIVE-L-PLATE-ASSY	1	╙	30	<u> </u>		<u> </u>
6		SIDE-L-PLATE-ASSY	1		31		ROLLER GEAR	1
7	SMA-147-100	MOTOR ASSY (LOADING)	1		32	629-0074-00	DAMPER	4
8	013-3879-01	CHUCKING SWITCH	1		33		SHIFT SPRING	1
9	804-4910-60	VINYL-COAT-WIRE (YEL)	1	ΙL	34	750-3091-03	LOADING-SPRING-R	1
10	039-0586-01	CHUCKING SWITCH PWB	1	Π	35	750-3090-02	LOADING-SPRING-L	1
		(WITHOUT COMPONENT)			36	746-0877-02	WASHER	2
11	039-0588-01	SENSOR PWB	1.		37	746-0762-00	WASHER	1
		(WITHOUT COMPONENT)			38	746-0712-03	WASHER	1
12	060-0252-01	PHOTO-TR	3	\sqcap	39	743-1500-10	E-RING	3
13	345-7513-01	CLAMPER SHEET	1		40	621-0258-03	LOADING ROLLER	2
14	345-7514-00	SENSOR PWB SHEET	1	11	41	716-1742-00	SCREW (M2×5)	1
15	802-4910-60	VINYL-COAT-WIRE (RED)	1	1 🗆	42	716-1704-00	SCREW (M2×7)	1
16	620-0485-04	FRONT PLATE	1	1Г	43	716-1677-00	SCREW (M2×5)	1
17	620-0488-01	S-L-LINK PLATE	1	11	44	716-1507-00	SCREW (M2×3)	2
18	620-0489-02	MOTOR PLATE	1	11	45	622-1072-05	ROLLER SHAFT	1
19	802-4904-60	VINYL-COAT-WIRE (RED)	1	11	46	716-1468-00	SCREW (M2×2.5)	2
20	620-0492-01	MOTOR BRACKET	1	11	47	622-1219-01	SHIFT ROLLER	1
21.	801-4910-60	VINYL-COAT-WIRE (BRN)	1	11	48	714-2603-81	SCREW (M2.6×3)	5
22	620-0773-01	CD-MECH-BRKT	1	11	49	966-0308-10	CHASSIS ASSY	1
23	800-4910-60	VINY-COAT-WIRE (BLK)	1	1 🗆	- 50	714-2003-81	SCREW (M2×3)	8
24	621-0402-01	U-DISC GUIDE-F	1	11	51	716-1670-00	SCREW (M2×4)	4
25	621-0243-02	ROLLER SLEEVE	2	1 -				



■ ELECTRICAL PARTS LIST:

CD mechanism section (B3)

Note)Several different parts of the same reference number are alternative parts.

One of those parts is used in the set.

REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
C1	163-1073-10	6.3V 100 µ F	C36	176-6801-00	68pF CH	R8	117-1041-10	1/10W 100K Ω
cs	178-1042-78	0.1 μ F	C37	176-2201-00	22pF CH	R9	117-1031-10	1/10W 10K Ω
C4	178-2222-78	2200pF	C38	178-1042-78	0.1 µ F	R10	117-4731-10	1/10W 47K Ω
C5	178-1042-78	0.1 μ F	C39	163-4763-05	4V 47 μ F	R12	117-4741-10	1/10W 470K Ω
C6	178-1042-78	0.1 µ F	C44	178-2242-78	0.22 μ F	R13	117-3331-10	1/10W 33K Ω
C7	178-1042-78	0.1 µ F	C45	178-2242-78	0.22 µ F	R14		1/10W 3.3K Ω
C8	176-1501-00	15pF CH	C46	163-4763-10	6.3V 47 µ F	R15	117-1031-10	1/10W 10K Ω
C9	176-1501-00	15pF CH	C47	178-8222-78	8200pF	R16	117-3321-10	1/10W 3.3K Ω
C10	176-1201-00	12pF CH	C48	178-1042-78	0.1 <i>µ</i> F	R17	117-3321-10	
C11	178-1042-78	0.1 µ F	C50	163-1073-10	6.3V 100 µ F	R18	117-3321-10	1/10W 3.3K Ω
C13	178-1042-78	0.1 μ F	C51	178-1042-78	0.5 V 100 μ 1	R19	117-3321-10	1/10W 3.3K Ω
C14	178-1042-78	0.1 µ F	C52	178-2232-78	0.022 µ F	R20	117-3321-10	1/10W 3.3K Ω
C15	178-1042-78	0.1 μ F	C54	176-2201-00	22pF CH	R21	117-3321-10	1/10W 3.3K Ω
C15	178-1042-78	0.1 µ F	C61	178-1042-78	0.1 µ F	R22	117-2221-10	1/10W 2.2K Ω
C17	163-1073-31	16V 100 μ F	C63	178-1042-78	0.1 μ F	R23	117-9131-10	1/10W 920K Ω
C18	176-4701-00	47pF CH	C64	178-1042-78	0.1 μ F	R24	117-1041-10	1/10W 100K Ω
C19	178-1532-78	0.015 µ F	C65	178-1042-78	0.1 μ F	R25	117-1041-10	1/10W 100K Ω
C20	178-1032-78	0.013 μ F	D4	001-0516-00	MA111	R26	117-1841-10	1/10W 180K Ω
C21	178-2722-78	2700pF	IC1	051-5704-00	TA2096FN	R27		1/10W 180K Ω
C22	178-4722-78	4700pF	IC2	051-6342-00	TC9462F	R28	117-1041-10	1/10W 220 Ω
C23	178-1042-78	0.1 μ F	IC3	051-6045-08	BA5984FP	R29		1/10W 22 Ω
C24	178-1042-78	0.1 μ F	J1	074-1138-66	16P	R30	117-1041-10	
C25	178-1042-78	0.1 μ F	J2	074-1138-06	6P	R31	117-1041-10	1/10W 100K Ω 1/10W 100K Ω
C26	178-4712-78	470φF	L1	010-2155-93	10 μ H	R32	117-1041-10	1/10W 100K Ω
C27	178-4712-78	470pF	L3	010-2199-74	10 µ H J	R33	117-1041-10	1/10W 100K Ω
C28	178-4712-78	0.047 μ F	Q1	101-1188-50	2SB1188PQR	R34	117-1041-10	1/10W 100K Ω
C29	178-4732-78	0.047 μ F	R1	117-2211-10	1/10W 220 Ω	R35	117-1041-10	1/10W 100K Ω
C30	178-4732-78	0.047 μ F	R2	117-2211-10	1/10W 220 Ω	R36	117-1041-10	1/10W 100K Ω
C31	178-4732-78	0.047 μ F	R3	117-5611-10	1/10W 560 Ω	R37	117-1041-10	1/10W 100K Ω
C32	163-4763-05	4V 47 μ F	R4	117-5611-10	1/10W 560 Ω	R38	117-1041-10	1/10W 82K Ω
C33	163-4763-05	4V 47 μ F	R5	117-4711-10	1/10W 470 Ω	R39	117-1841-10	1/10W 180K Ω
C34	176-1801-00	18pF CH	R6	117-3311-10	1/10W 330 Ω	X1	061-3500-90	16.920MHz
C35	176-1801-00	6pF CH	R7	117-3311-10	1/10W 4.7K Ω	1 ^'	001-3300-90	10.32UNITZ
	170-0097-00	opr on	Κ/	11/-4/21-10	1/10VV 4./1\ \\\\\			_

Sensor PWB section (B4)

REF No.	PART No.	DESCRIPTION	RE
Q101	060-0252-01	PT4850F	С

REF No.	PART No.	DESCRIPTION
Q102	060-0252-01	PT4850F

REF No.	PART No.	DESCRIPTION
Q103	060-0252-01	PT4850F

Chucking SW PWB section (B5)

REF No.	PART No.	DESCRIPTION
S2	013-3879-01	SPPB12

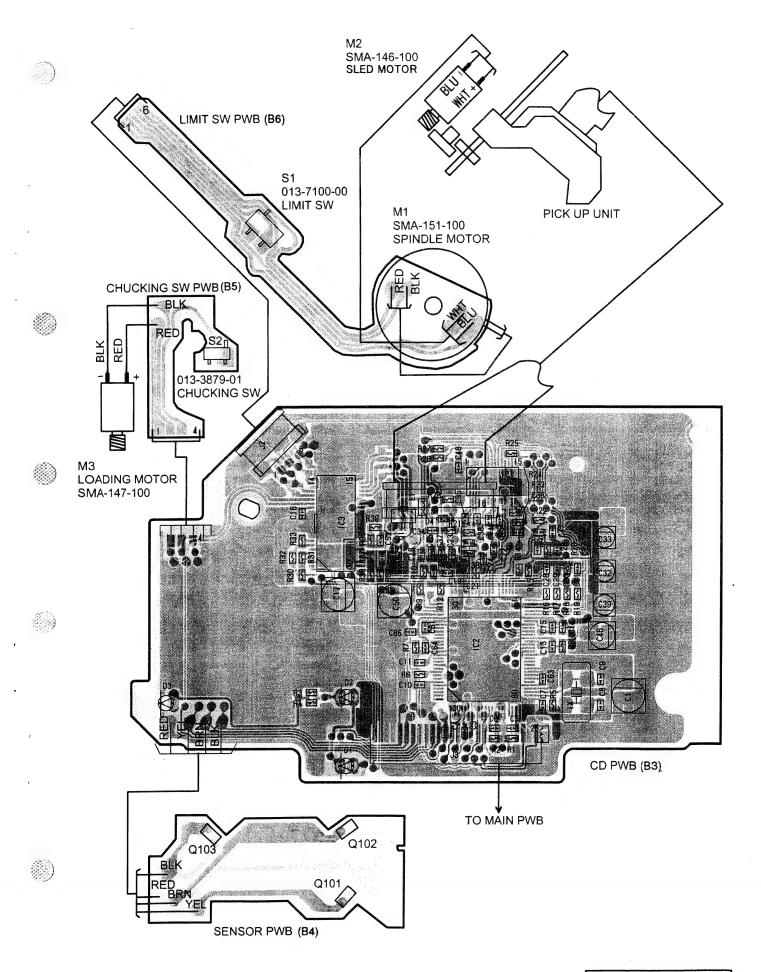
Limit SW PWB section (B6)

REF No.	PART No.	DESCRIPTION
S1	013-7100-00	SPPB11



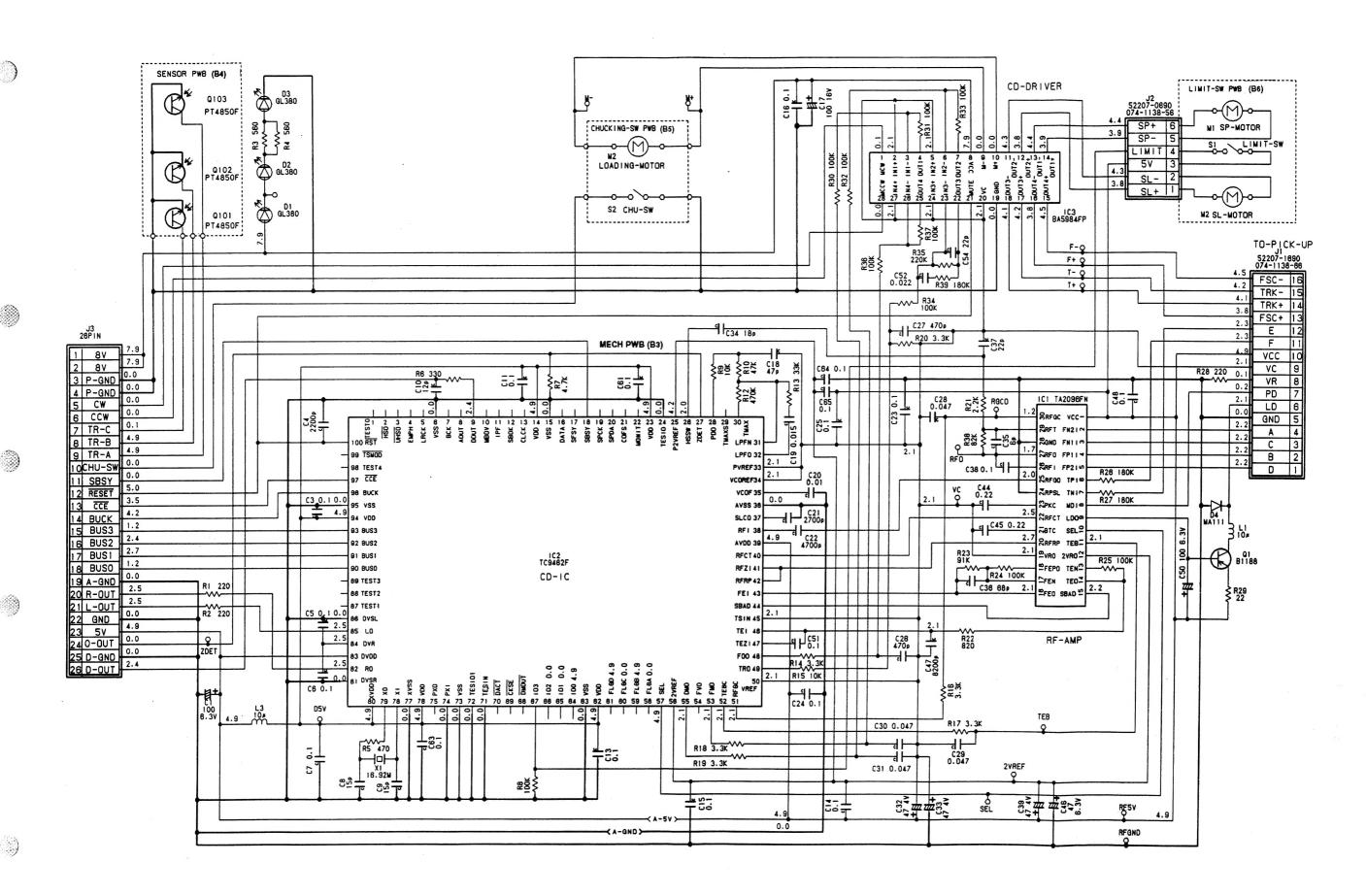
PRINTED WIRING BOARD:

CD mechanism section 929-0092-80(BB-CD)



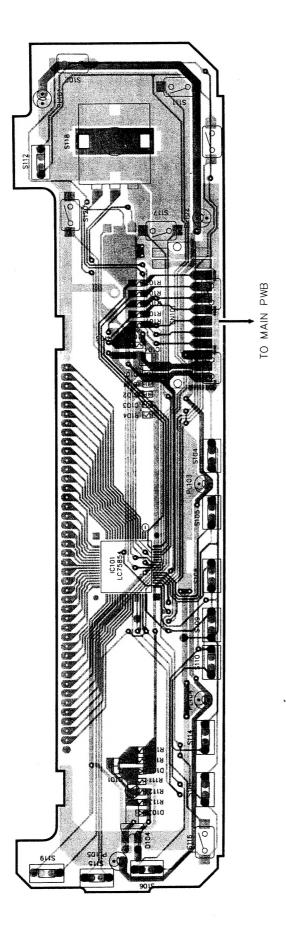
■ CIRCUIT DIAGRAM:

CD mechanism section 929-0092-80(BB-CD)



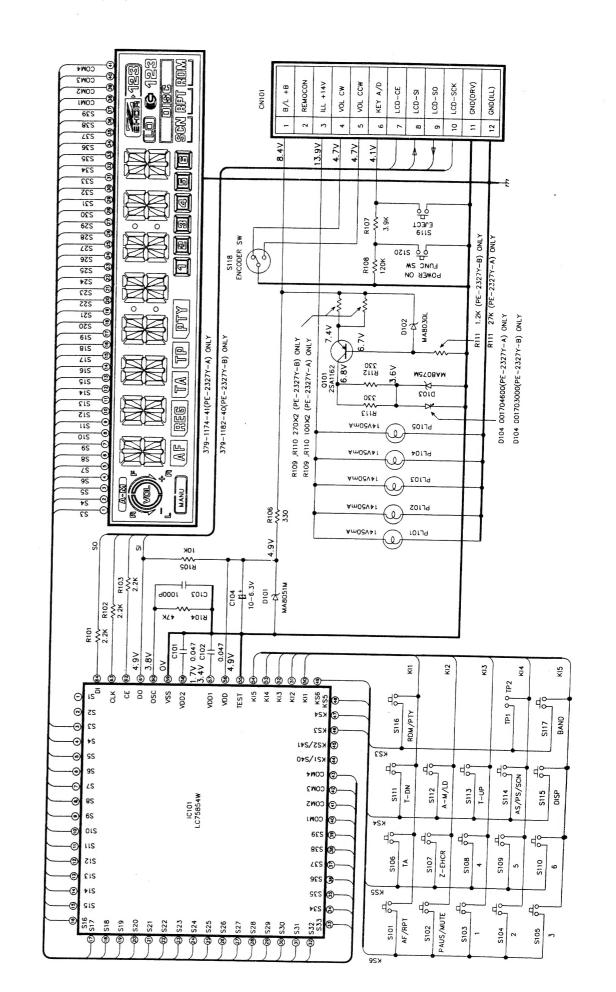
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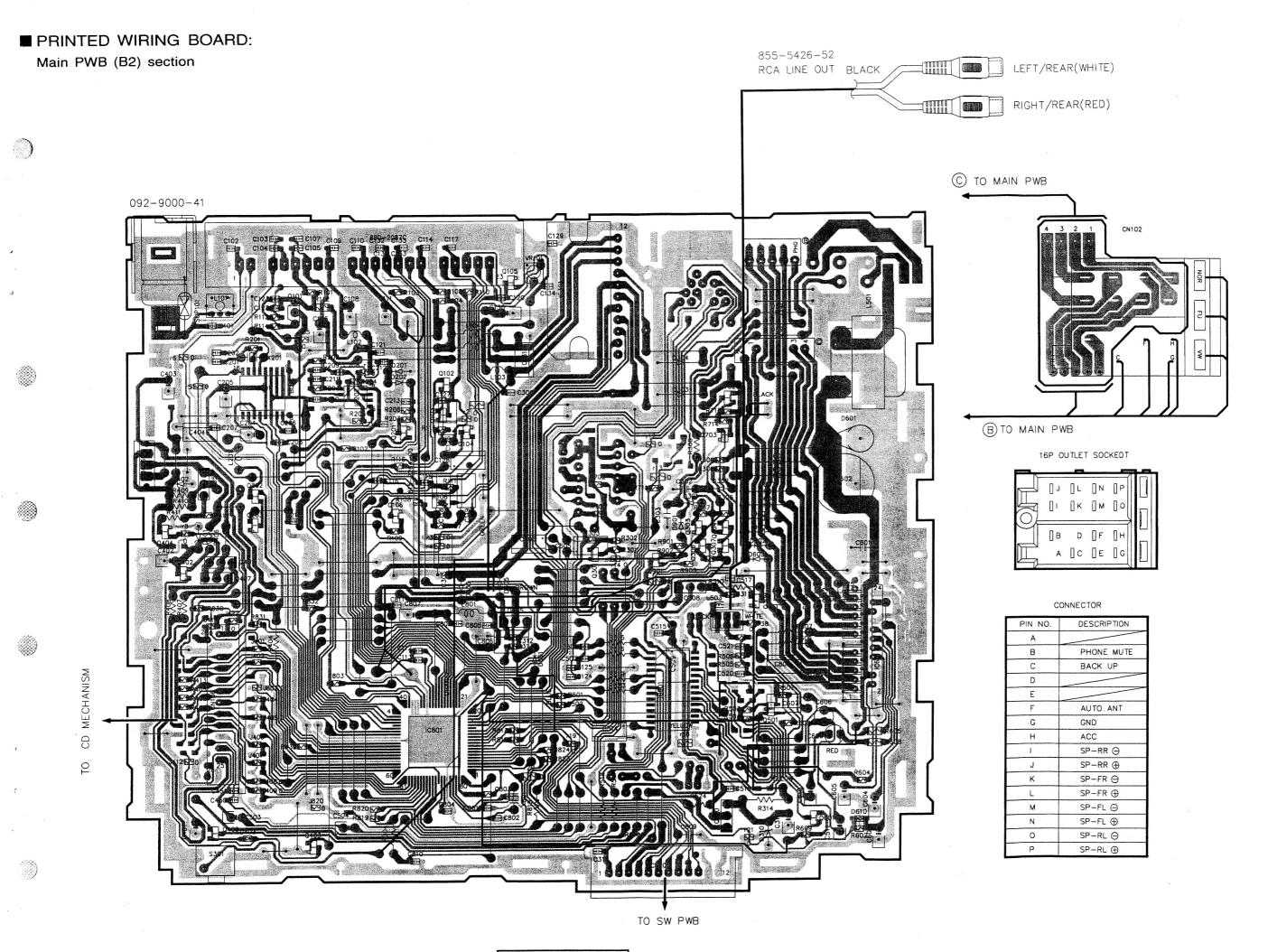
Switch PWB (B1) section



■ CIRCUIT DIAGRAM:

Switch PWB (B1) section





■ CIRCUIT DIAGRAM:

Main PWB (B2) section

